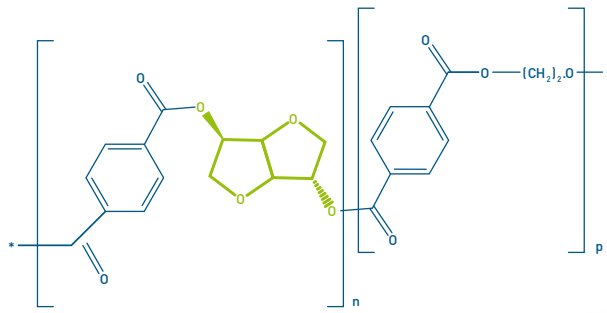
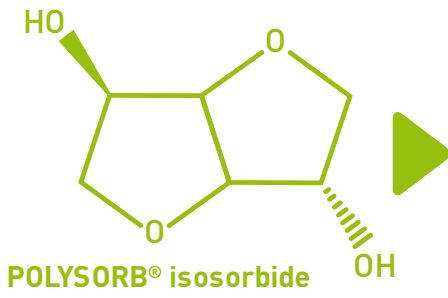


Go beyond PET



POLYSORB®
Isosorbide

KEY BENEFITS

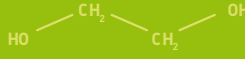
- ▶ Heat resistance
- ▶ Increased glass temperature
- ▶ Good chemical and mechanical resistance
- ▶ Optical properties



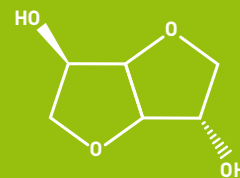
POLYSORB® Isosorbide



+



+



3 STEPS REACTION

► Oligomerization step:

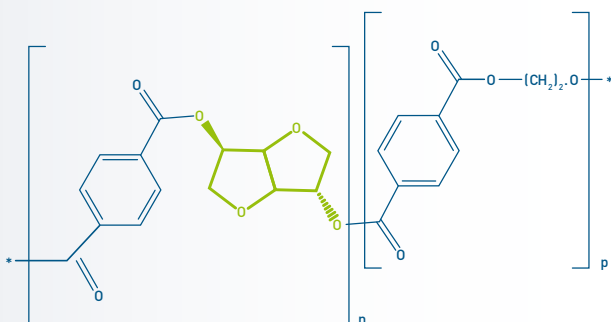
Formation of dihydroxy Oligomers of PET

► Transesterification step:

Increase of molecular weight
Performed at molten state

► Solid State Polymerization:

Increase of molecular weight
Performed at solid state for crystallized products



Poly(ethylene-co-isosorbide) terephthalate

TUNED PROPERTIES WITH ISOSORBIDE

Semi-crystalline

Amorphous Polymer

PEIT

75 < Tg < 95°C

PEIT with or without co-monomers

Tg > 95°C

Classical range from 95
up to 130°C

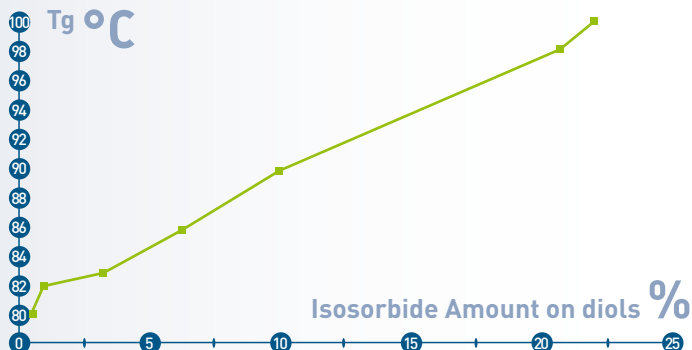
0%

15%

Isosorbide Amount on diols %

ISOSORBIDE IMPROVES

► Heat stability (Tg)

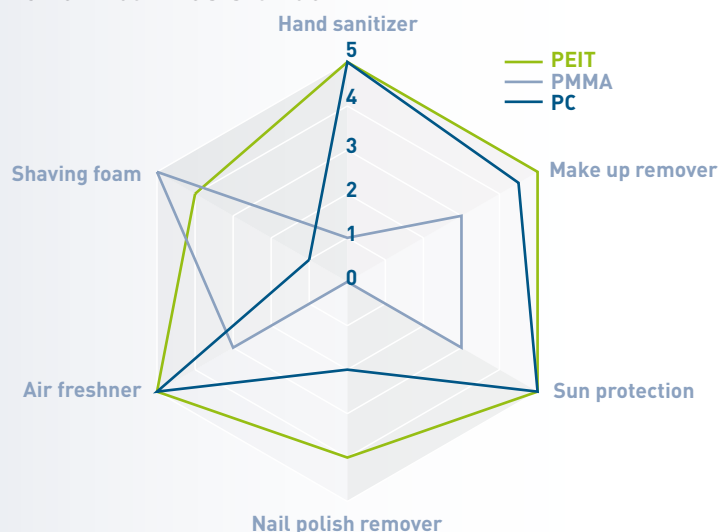


► Optical properties

	PET	PETg	PEIT
TOTAL TRANSMITTANCE	91%	91%	88-90%
HAZE 3,2mm	5%	1%	< 1%



► Chemical Resistance



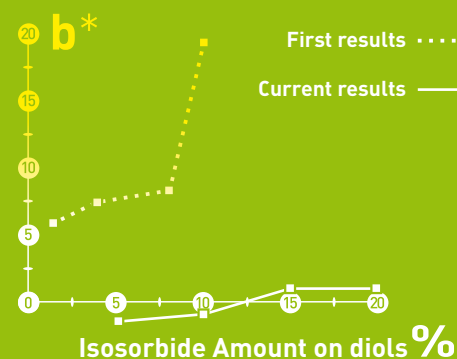
TIPS TO REDUCE COLORATION

High purity POLYSORB® Isosorbide
from Roquette

Avoid Presence of Oxygen

Polymerization conditions
(time, temperature, catalyst)

Use appropriate Additives



Our experts can help you to gain value in Polyesters with isosorbide

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www.roquette.com


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